513-634-5049

Appl. No. 10/665,949 Atty. Docket No. 9365Q Response dated June 22, 2007 In response to Office Action of March 22, 2007 Customer No. 27752

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## **AMENDMENTS TO THE CLAIMS**

This Listing of Claims will replace all prior versions and listings of claims in the application:

## **Listing of Claims**

1. (Currently Amended) A method for making an edge fold on an absorbent article having longitudinal edges comprising the steps of:

incrementally stretching a portion of the absorbent article along a longitudinal edge to form an activated portion;

folding at least a portion of the activated portion to form a folded portion with a folded portion length; and

bonding the folded portion along substantially all of the folded portion length to form an edge fold with substantially uniform gathers.

- 2. (Previously Presented) The method of claim 1 further comprising the step of cutting a portion of the absorbent article before the step of folding.
- 3. (Canceled)
- 4. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes applying heat to the absorbent article to assist in the incremental stretching.
- 5. (Previously Presented) The method of claim 4 further comprising applying heat to the absorbent article before the step of incremental stretching to assist in the incremental stretching.

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## 6-7 (Canceled)

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- 8. (Previously Presented) The method of claim 1 wherein the step of folding includes folding to form a substantially curved folded portion.
- 9. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes creating substantially uniform gathers by using teeth tips on tooling.
- 10. (Previously Presented) The method of claim 1 wherein the step of bonding is selected from the group including adhesive bonding, ultrasonic bonding, compression bonding, thermal bonding, radio frequency bonding, infrared bonding and combinations thereof.
- 11. (Original) The method of claim 1 wherein the absorbent article is disposable.
- 12. (Previously Presented) The method of claim 1 wherein the absorbent article is selected from the group including disposable diapers, sanitary napkins, pantiliners, incontinence briefs, and incontinence undergarments.
- 13. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes incremental stretching a portion of the absorbent article which substantially extends between a pair of side panels to form the activated portion.
- 14. (Previously Presented) The method of claim 1 wherein the step of folding includes folding a portion of the absorbent article which substantially extends between a pair of side panels to form the activated portion.

15-21 (Canceled)